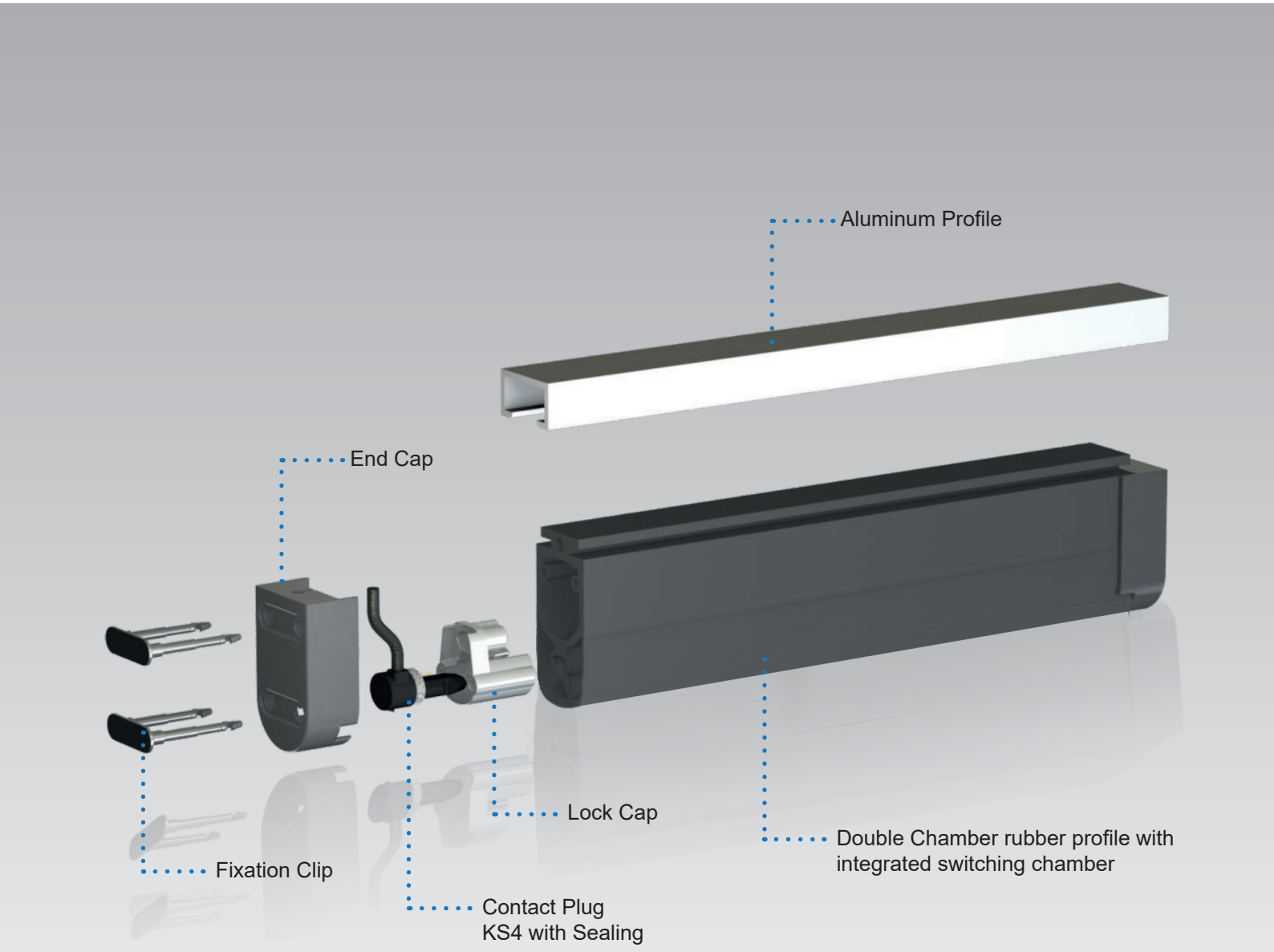
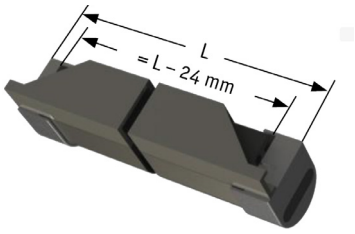
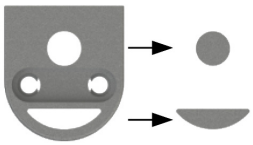


Warning : Please read these instructions fully before installation

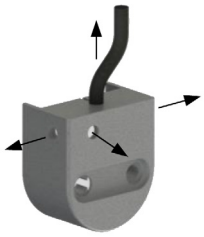
1**. Cutting the safety-rubber-edge**
The safety edge should be cut 24 mm shorter than the final length dimension to allow for the length of the end caps on each end. Make sure that the edge is cut clean and straight.



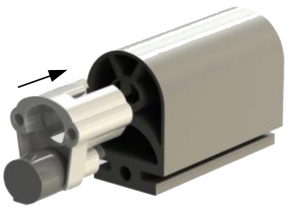
2. Preparing end caps
a)Water drain plugs
For installations in contact with water, it is necessary to remove water drain plugs. If the edge is to be mounted horizontally, remove drain plugs from both ends. If the edge is mounted vertically, just remove the lower drain plug.



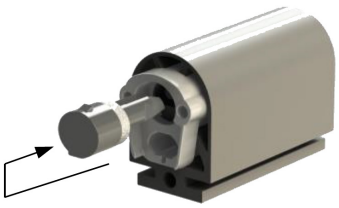
b) Connection cable
Choose desired cable exit of end cap. If necessary, stitch through the marks.



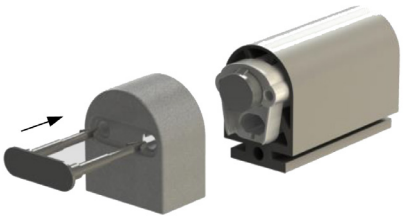
3. Insert lock cap
Push in the lock cap including the held plug into the hollow spaces surrounding the switching chamber and push it tight to the cut surface of the safety contact edge.



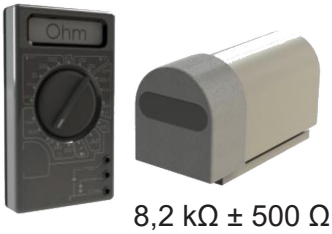
4. Insert the contact plug
Insert the plug, which is held by the lock cap, into the electrical switching chamber of thesafety-contact-edge. Make sure that the plug is pressed in tightly until the upper notch of the plug fits closely to lock cap.



5. Attaching the end caps
Place the end cap onto the edge. Insert the fixing clip through the holes until it clicksinto place.



6. Electrical testing of the safety contact edge
Measure the contact edge with a multimeter. In rest position, the resistance value has to be 8,2 kΩ ± 500 Ω. When edge is activated, the resistance should not exceed 500 Ω.



8,2 kΩ ± 500 Ω.